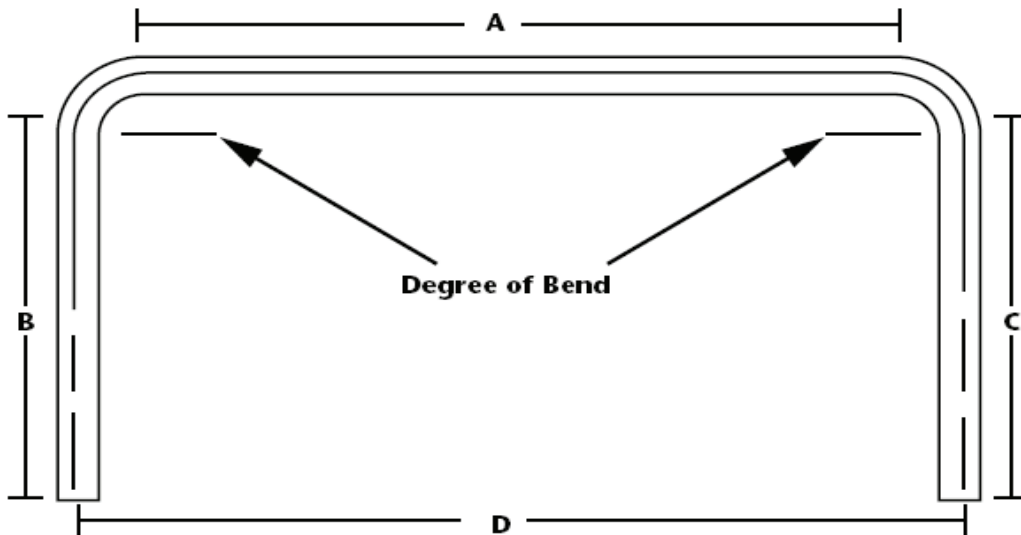


Customer # _____ Contact Name _____

Phone _____ Email _____

Required information for custom bending a complex bend.

1. Material (check one): Mild Steel Chromoly
2. Outside diameter: _____ inches
3. Wall thickness (check chart for minimum): _____ inches
4. Quantity of each: _____
5. Fill in all missing dimensions on drawing below.



Note: See chart below for minimum leg length.

Tube Diameter	Bend Radius	Min. Wall Thickness	Min. Leg Length	Max. Degree of Bend
3/8"	15/16"	.035"	1-1/2"	180
1/2"	1-1/2"	.035"	2"	180
3/4"	4"	.049"	3"	120
7/8"	4"	.058"	3"	120
1"	5-1/2"	.058"	4-3/4"	180
1-1/8"	5-1/2"	.058"	4-7/8"	180
1-1/4"	6"	.058"	5"	180
1-3/8"	6"	.058"	5"	180
1-1/2"	6"	.065"	7"	180
1-5/8"	7"	.065"	7-1/2"	180